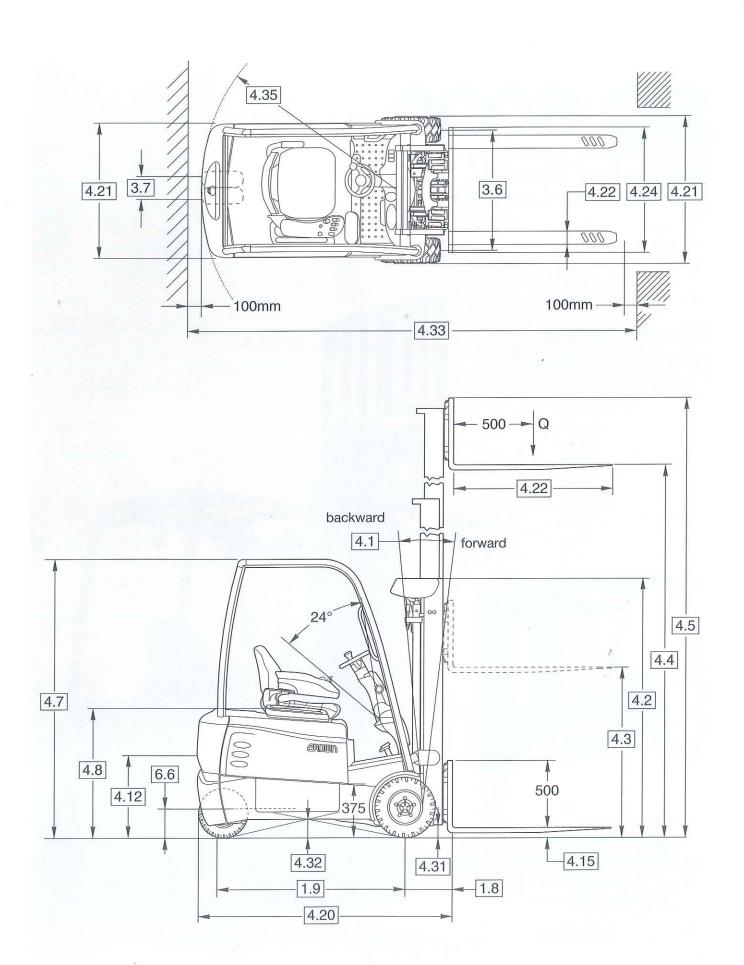


SC 6000 SERIES





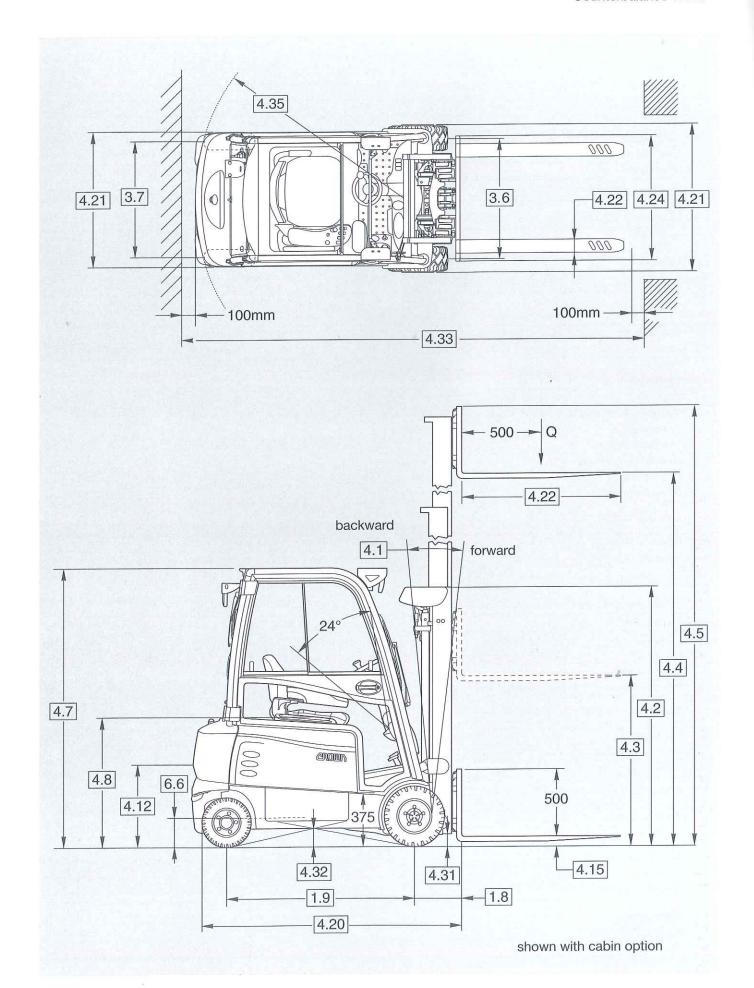


SC 6000 Series

.1	Manufacturer							Equipment (00=				
	M/Ladal														
.2	Model				1.3	1.3	1.6	10000	1.8	1.8	2.0				
.3	Power	electric													
0.000	AND CONTRACTOR CONTRACTOR						4.0		40	10	2.0				
	The state of the s		Q		1.3	1.3	1.6		1.8	1.8	2.0				
	AT BY THE STATE OF A PROMISE		С			00	0*	500		266*					
			35000		4474			10	00		08				
.9	Wheel Base		У	11				5,770	50000	100,000					
2.1	Weight				SERVING SERVINGS (II		SALVE .				5140/70				
				_ ~							1980/186				
		w.o. load front/rear		kg	1690/1550	1760/1630				1000/1000	1000/100				
	Tyre Type					100		Jei Liastic /	OL	200/50-10					
	Tyres					TOX		140 / 55 - 9		200/00 10					
3.3	R.	23200						70 POSOS							
	Wheels	The second second control of the second seco				0.5	10	2/1/2		922					
	Track Width	19.431.41.65	68.6.8	-		9	13	176		011					
3.7	1	Townson, where the state of the	DII	NAME OF THE PARTY											
	CONTRACTOR CONTRACTOR		h1												
	1501 Code (200	Note that the second of the se													
		W. / W.O. IDI				1									
		ovtonded height	00000					see table 1							
20000				30.000000000000000000000000000000000000			7.7	2105 / 1990)						
10,000	TENERAL PROPERTY AND	staridard/opt. iow	190.0000	2000000				1078							
120000000000000000000000000000000000000	Composition and the Composition of the Composition			100000000000000000000000000000000000000				520							
The same of the same of				-				45							
					1740	18	48	1956	1963	20)71				
			7,550	12000000		10	70			1129					
101/19/2/2011			thxw	mm	38x100 45x10					45x100	5x100				
4.22	Fork Dimension	standard/option	1	mm		990 / 760, 915, 1065, 1145, 1220, 1370, 1525									
4 23	Fork Carriage	ISO/FEM	b5	mm				2 A							
		w. lbr / w.o. lbr	b3	mm				990 / 965							
		with load below mast	m1	mm	76										
-35-5-54	Ground Clearance	centre wheel base	mm	108											
100000000000000000000000000000000000000	Working Aisle Width	minimum		mm				. Bas E1							
			Wa	mm	1390	14	193		597	17	704				
5.1	Travel Speed	w./w.o. load		km/h				16 / 16 **	,		T				
5.2	Lift Speed	w./w.o. load		m/s		0.55	/0.56		0.52	/0.56	0.49/0.5				
5.3	Lower Speed	w./w.o. load		m/s					I /	1	14040/50				
5.5	Tractive Effort	w./w.o. load (60 min.	rtg.)	N											
5.0	May Tractive Effort	with load		kN					With the second second		11280				
J.U		without load	100	174055493							11680				
5.7	Gradeability			20.00		AND THE PARTY OF T					8.4 / 13				
Commence .	Max. Gradeability)	-		0.000,000,000,000,000	2000 111 20 0				4.7 / 4.				
5.9	Acceleration Time	w./w.o. load		S	4.4 / 3.8	4.5 / 3.9		ANDECT TO BELLE			4.774.				
5.10	Brake	service		-											
J. 10		-		100		S	hud abbie		ically releas	ou .					
	Traction Motor	60 min. rating		-											
6.2	Lift Motor	A SECOND CONTRACTOR OF SECOND		-	444	-	20	1,000	30	7	38				
6.3	Max. Battery Box Size	DIN 43531	1	mm		5	22	830 x 627	200	1					
		Layout A	wxh	mm				48							
	Battery Voltage	Voltage		V	000 000	140	100)-625	660)-750				
6.4	Dattery Voltage	1 According Franciscopy		Ah	330-360	440)-480								
		min./max.		Low	EDD/FDD	070	1710	01/	1/292	963	/1003				
6.5	Battery Weight	min./max.		kg	532/588	673	3/743		1/898	963/	/1063				
		The state of the s		kg		673	3/743	219 / 204 Transistor		963/	/1063				
	1.3 1.4 1.5 1.6 1.8 1.9 2.1 2.2 2.3 3.3 3.5 3.6 3.7 4.1 4.2 4.3 4.4 4.5 4.2 4.3 4.2 4.3 4.3 4.3 4.3 4.3 4.3 5.5 5.5 5.6 5.7 5.8 5.9	1.3 Power 1.4 Operator Type 1.5 Load Capacity 1.6 Load Centre 1.8 Load Distance 1.9 Wheel Base 2.1 Weight 2.2 Axle Load 3.1 Tyre Type 3.2 3.3 Wheels 3.6 Track Width 4.1 Mast Tilt 4.2 Mast 4.3 Free Lift 4.4 Lift Height 4.5 Mast 4.7 Overhead Guard Height 4.8 Seat Height 4.12 Tow Hitch Height 4.15 Lowered Fork Height 4.20 Headlength * 4.21 Overall Width 4.22 Fork Carriage 4.24 Fork Carriage Width 4.31 Ground Clearance 4.33 Working Aisle Width 4.35 Turning Radius 5.1 Travel Speed 5.3 Lower Speed 5.3 Lower Speed 5.4 Carriage Height 5.7 Gradeability 5.9 Acceleration Time 5.10 Brake 6.1 Traction Motor	1.3 Power 1.4 Operator Type 1.5 Load Capacity 1.6 Load Distance 1.9 Wheel Base 2.1 Weight less battery 2.2 Axle Load w.o. load front/rear 3.3 Tyre Type 3.3 Track Width rear 4.1 Mast Tilt forward/backward 4.2 Mast collapsed height 4.4 Lift Height w. / w. o. lor 4.5 Seat Height 4.1 Tow Hitch Height 4.1 Tow Hitch Height 4.2 Fork Carriage Width 4.2 Fork Carriage Width 4.2 Fork Carriage Width 4.3 Ground Clearance w./w.o. load 4.4 Fork Carriage Width 4.5 Ground Clearance w./w.o. load 5.1 Travel Speed w./w.o. load 5.2 Lift Speed w./w.o. load 5.3 Lower Speed w./w.o. load 6.1 Traction Motor 60 min. rating 5.10 Brake 6.1 Traction Motor 60 min. rating 5.2 Lift Speak 5.1 Traction Motor 60 min. rating 5.1 Traction Motor 60 min. rating	1.3 Power		1.3	1.2 Model				1.3 Power				

^{*} add 36 mm for Crown integrated sideshift, add 59 mm for hook on sideshift
** travel speed reduction applicable to trucks with lift height above 2260 mm collapsed height





	1.1	Manufacturer	T				Crown Equipm	nent Corporation			
Naci	111111111111111111111111111111111111111			1		SCF 6040	SCF 6040	SCF 6060	SCF 6060		
Information	1.2	Model				1.6	1.8	1.8	2.0		
rma	1.3	Power	electric				bat	tery			
2	1.4	Operator Type						down			
U	1.5	Load Capacity		Q	t	1.6	1.8	1.8	2.0		
General	1.6	Load Centre		С	mm		5	00			
5	1.8	Load Distance		×	mm .	360*		366*			
	1.9	Wheel Base		У	mm	. 14	139	15	547		
S	2.1	Weight	less battery		kg	3510	3520	37	730		
VVEIGILIS	2.2	Axle Load	w. load front / rear		kg	4260/850	4610/710	4630/900	4950/78		
^ ^	2.3	Axle Load	w.o. load front / rear		kg	1660/1850	1680/1850	1780/1950	1780/195		
	3.1	Tyre Type					Super El	astic / SE			
	3.2		front			18x7-8		200/50-10			
2	3.3	Tyres	rear				140 /	55 - 9			
3100	3.5	Wheels	no. (x=driven) front/rear				2x	/2			
	3.6	The second of the second of	load side	b10	mm	919		922			
Î	3.7	Track Width	power unit side	b11	mm		1	76			
_	4.1	Mast Tilt	forward / backward		0			able 1			
	4.2	Mast Int Iorward / backward Mast collapsed height			mm			able 1			
	4.3	Free Lift	w. / w.o. lbr	h1 h2	mm			able 1			
	4.4	Lift Height	1117 11101 101	h3	mm		seerta				
	4.5	Mast	extended height	h4	mm	see table 1					
	4.7	Overhead Guard Height	standard/optional low	h6	mm						
	4.8	Seat Height		h7	mm	2105 / 1990 1078					
	4.12	Tow Hitch Height		h10	mm		52	20			
2	4.15	Lowered Fork Height		h13	mm		1990	5			
	4.20	Headlength *		12	mm	2055	2062		70		
5	4.21	Overall Width		b1/b2	mm	1070		1129	or 10 0		
)				thxw	mm	38x100 45x100					
	4.22	Fork Dimension	standard / option	1	mm		760, 915, 990, 1		1525		
1	4.23	Fork Carriage ISO / FEM		b5	mm	2 1393	2	Carried Committee Committe	2		
1	4.24	Fork Carriage Width	w. lbr / w.o. lbr	b3	mm	990 / 965					
1	4.31	7 Olk Gallago Watin	with load below mast	m1	mm	76					
1	4.32	Ground Clearance	centre wheel base	m2	mm		1(
	4.33	Working Aisle Width	minimum	1112	mm	· · · · · · · · · · · · · · · · · · ·	see ta				
	4.35	Turning Radius	Triii iii Tidi Ti	Wa	mm	17			316		
+	5.1	Travel Speed	w./w.o. load	774	km/h		300000	16 **	,,,,		
	5.2	Lift Speed	w./w.o. load		m/s	0.55/0.56	0.52/		0.49/0.56		
- 1	5.3	Lower Speed	w./w.o. load		m/s	0.00/0.00	0.50/		0.40/0.00		
1	5.5	Tractive Effort	w./w.o. load (60 min. rtg.)		N	5040/5360	5000/5350	4950/5310	4910/531		
3		Hactive Ellort	with load		kN	11410	11370	11320	11280		
	5.6	Max. Tractive Effort	without load		kN	11730	11720	11680	11680		
, I	5.7	Gradeability	w./w.o. load (60 min. rtg.)		%	9.7 / 14.8	9.3 / 14.7	8.8 / 13.7	8.4 / 13.7		
	5.8	Max. Gradeability	w./w.o. load (60 min. rtg.)		%	22 / 32	21 / 32	20 / 30	19 / 30		
	0.0	Acceleration Time	w./w.o. load (intermit)			4.5 / 3.9	4.6 / 4.0	4.7 / 4.1	4.7 / 4.1		
	5.0	Acceleration Time	w./w.o. load service		S	10000 W 0000000	Regenerative elec	ANALY NO PROPERTY.	15000 10 24000		
	5.9			I							
	5.9 5.10	Brake				2b	ring applied and		ocu		
	5.10		park		13/47						
	5.10 6.1	Traction Motor	park 60 min. rating		kW		2 x				
	5.10		park 60 min. rating 15% on time	Na Na	kW	3.252	. 7.	9	20		
	5.10 6.1	Traction Motor	park 60 min. rating 15% on time DIN 43531	1	kW mm	63	7.	9 73	38		
	5.10 6.1 6.2	Traction Motor Lift Motor	park 60 min. rating 15% on time DIN 43531 Layout A	l wxh	kW mm mm	63	7. 30 830 x	9 73 627	38		
	5.10 6.1 6.2 6.3	Traction Motor Lift Motor Max. Battery Box Size	park 60 min. rating 15% on time DIN 43531 Layout A Voltage		kW mm mm V		7. 830 ×	9 73 627 8	800°		
	5.10 6.1 6.2 6.3 6.4	Traction Motor Lift Motor	park 60 min. rating 15% on time DIN 43531 Layout A Voltage min./max.		kW mm mm	550-	7. 30 830 × 41 625	9 75 6627 8 660-	-750		
	5.10 6.1 6.2 6.3 6.4 6.5	Traction Motor Lift Motor Max. Battery Box Size Battery Voltage Battery Weight	park 60 min. rating 15% on time DIN 43531 Layout A Voltage		kW mm mm V		7. 30 830 × 44 625 898	9 73 6627 8 660- 963/	occ -		
	5.10 6.1 6.2 6.3 6.4 6.5 6.6	Traction Motor Lift Motor Max. Battery Box Size Battery Voltage	park 60 min. rating 15% on time DIN 43531 Layout A Voltage min./max.		kW mm mm V Ah	550-	7. 30 830 × 41 625	9 73 6627 8 660- 963/	-750		
	5.10 6.1 6.2 6.3 6.4 6.5	Traction Motor Lift Motor Max. Battery Box Size Battery Voltage Battery Weight	park 60 min. rating 15% on time DIN 43531 Layout A Voltage min./max. min./max.		kW mm mm V Ah	550-	7. 30 830 × 44 625 898	9 73 6627 8 660- 963/	-750		

^{*} add 36 mm for Crown integrated sideshift, add 59 mm for hook on sideshift
** travel speed reduction applicable to trucks with lift height above 2260 mm collapsed height

Table 1 - Mast Chart

l J						SC 6020 SC 6040 SC 6060	SC 6040						
4.1	Tilt	forward/backward		0	5/5	5/5	5/5	5/3	5/3	5/3	5/3	5/3	
4.2	Collapsed Height		h1	mm	1960	2110	2265	2415	2540	2670	2845*	3040**	
4.3	Free Lift		h2	mm	150	150	150	150	150	150	150	150	
4.4	Lift Height		h3	mm	2895	3200	3505	3810	4060	4190	4545	4925	
1.5	Extended Height	w.o. load backrest	h4	mm	3480	3785	4090	4395	4650	4780	5135	5515	
4.5	Extended Height	with load backrest	h4	mm	4115	4420	4725	5030	5285	5415	5770	6150	

^{*} Not available on SCT 601X ** Not available on SCT 601X, SCT 602X, SCT 606X

					TF	Wast	Quad	
	,				SC 6010 SC 6020 SC 6040 SC 6060		SC 6010 SC 6020 SC 6040 SC 6060	
4.1	Tilt	forward / backward		0	5/5*	5/5*	5/3**	
4.2	Collapsed Height		h1	mm	1960	2110	2110	
4.3	Free Lift	without load backrest	h2	mm	1345	1495	1545	
4.0	Tree Lift	with load backrest	h2	mm	735	885	835	
4.4	Lift Height		h3	mm	2895	3200	6095	
4.5	Extended Height	w.o. load backrest	h4	mm	3510	3810	6605	
4.5	Extended Height	with load backrest	h4	mm	4115	4420	7320	

^{* 5/3} with front panel (Windshield)
** Not available on SCT 606X-2.0, SCF 606X-2.0

					TT Mast								
						SC 6010 SC 6020 SC 6040 SC 6060					SC 6020 SC 6040 SC 6060	SC 6040	
4.1	Tilt	forward / backward		0	5/5	5/5	5/5	5/3	5/3	5/3	5/3	5/3	
4.2	Collapsed Height		h1	mm	1960	2110	2265	2415	2540	2670	2845*	3040**	
4.3	Free Lift	without load backrest	h2	mm	1445	1600	1750	1905	2030	2155	2335	2540	
4.0	riee Liit	with load backrest	h2	mm	735	885	1040	1190	1320	1445	1625	1825	
4.4	Lift Height		h3	mm	4365	4825	5280	5740	6120	6400	6930	7490	
15	Extended Height	w.o. load backrest	h4	mm	4880	5335	5795	6250	6630	6910	7445	8005	
4.5	Extended Height	with load backrest	h4	mm	5590	6050	6510	6960	7345	7620	8155	8715	

^{*} Not available on SCT 601X ** Not available on SCT 601X, SCT 602X, SCT 606X

Specifications

Table 2 – Working Aisle Width

	1.8	1.8 1.9 4.39		Pallets	4.33					
	Load Distance*	Wheelbase	Turning Radius	Pallets	Aisle Width according to VDI 2198					
	×	Υ	Wa	length x width	w.o. sideshift	integrated sideshift	with hook-on sideshi			
				800 x 1200	2896	2928	2949			
SCT 6010 1.3	360	1174	1390	1200 x 800	3200	3236	3258			
	000	1117	1390	1000 x 1200	3076	3110	3131			
				1200 x 1000	3228	3263	3284			
				800 x 1200	2999	3031	3052			
SCT 6020 1.3 SCT 6020 1.6	360	1282	1493	1200 x 800	3303	3339	3361			
				1000 x 1200	3179	3213	3234			
				1200 x 1000	3331	3366	3387			
				800 x 1200	3103	3135	3156			
SCT 6040 1.6	360	1390	1597	1200 x 800	3407	3443	3465			
		1000		1000 x 1200	3283	3317	3338			
				1200 x 1000	3435	3470	3491			
				800 x 1200	3108	3141	3161			
SCT 6040 1.8	366	1390	1597	1200 x 800	3413	3448	3471			
		1030		1000 x 1200	3289	3322	3343			
				1200 x 1000	3441	3475	3497			
				800 x 1200	3215	3248	3268			
SCT 6060 1.8	366	1498	1704	1200 x 800	3520	3555	3578			
SCT 6060 2.0		1400		1000 x 1200	3396	3429	3450			
				1200 x 1000	3548	3582	3604			

				800 x 1200	3215	3247	3268
SCF 6040 1.6	360	1439	1709	1200 x 800	3519	3555	3577
		1409	1709	1000 x 1200	3395	3429	3450
				1200 x 1000	3547	3582	3603
				800 x 1200	3222	3254	3275
SCF 6040 1.8	366	1439	1709	1200 x 800	3527	3562	3584
00.00.10		1409		1000 x 1200	3403	3436	3457
				1200 x 1000	3555	3589	3611
				800 x 1200	3327	3360	3380
SCF 6060 1.8	366	1547	1816	1200 x 800	3632	3667	3690
SCF 6060 2.0	000	1041	1816	1000 x 1200	3508	3541	3562
		12		1200 x 1000	3660	3694	3716

 $^{^{\}star}$ Load Distance: Add 36 mm for Crown integrated sideshift, add 59 mm for hook on sideshift

Standard Equipment

- Crown's Access 1 2 3[®]
 Comprehensive System
 Control
- 2. InfoPoint™ System
- Crown-manufactured AC drive and AC lift motors
- 4. e-GEN® Braking System with automatic parking brake
- 5. Adjustable armrest, forward/backwards with
 - Fingertip control levers
 - Thumb operated travel direction switch
- 6. Intrinsic Stability System
 - Travel speed reduction and appropriate electronic brake control when forks are above free lift
 - Forward tilt interlock reduces forward tilt above freelift to maximise stability
 - Controlled tilt speeds
 - Counterweight exceeds required standards
 - Cornering speed control
 - Ramp hold
 - Ramp speed control
- 7. Driveability standard features
 - 375 mm step height
 - Large, unobstructed floorboard
 - Non-slip rubber floor mat
 - Automotive type rubber covered accelerator and brake pedals
 - Automatic parking brake (seat activated)
 - · Large, entry/exit "window"
 - Entry/exit to both sides
 - Rounded edges on battery cover for easy entry/exit
 - Comfort suspension safety seat MSG 65 vinyl with hip restraint
 - High visibility orange anti-cinch safety belt
 - Storage tray on seatdeck
 - Compact steering column and small steering wheel
 - Spinner knob with grips
 - Infinitely adjustable tilt steering column
 - Operator-forward design for enhanced visibility
 - Low dashboard for fork and floor visibility
- 8. Crown display
 - Battery discharge indicator with lift interrupt and re-key feature
 - Hour meters / travel distance / stop watch
 - Pin code access capable
 - Event code display with five (5) key navigation
 - · Access 1 2 3 diagnostics
 - P1, P2, P3 Performance tuning

- 9. 48 volt system
- SBE 320 blue battery connector
- 11. DIN 43531 battery compartment sizes
 - Side extraction battery access
 - Battery retainer switch inhibits travel when battery is not securely locked
- 12. Two 15" Super Elastic steer tyres
- Large 18" Super Elastic drive tyres
- SIT Tyres, one piece rim without taper, rim flange or locking ring
- 15. On-demand power steering
- Proportional rack and pinion steering
- Cab-ready overhead guard design
- 18. 2105 mm overhead guard height
- No tool lift out floorboards for service access
- 20. High visibility mast with in-line hose routing
- 21. Smooth lift and lower transition through mast staging
- 22. O-ring face seal hydraulic fittings
- 23. Tilting mast
- 24. Tow pin

Optional Equipment

- TL, TF, TT and Quad mast styles
- 2. Choice of hydraulic control levers
 - Dual-Axis hydraulic control levers
 - Manual levers, urethane covered offset positioned control handles with tactile feedback forward reverse switch integrated in
 - Steer column, left or right side
 - 1st hydraulic lever
- Battery rollers for side extraction
- Hinged and lockable battery door
- Battery transfer system BTS for fast and safe battery exchange
- 6. DIN A 160 Battery Connector
- 7. Tilt Position Assist TPA
 - Mast tilt stops in vertical position
- 8. Auxiliary mast hydraulics
 - single function
 - double function, with 4 spool valve and accessory plumbing

- Single or double quick disconnect hydraulic connectors
- Hook-on or integrated sideshifter
- 11. Fork Positioner
- 12. 1220 mm high load backrest
- 13. Various fork lengths
- 14. Choice of tyres
 - Non-marking Super Elastic tyres
 - Lugged cushion tyres (SCT 6000 only)
- 15. Rear mud flaps for SCF 6000
- 16. Suspension seat fabric
- 17. Freezer and corrosion conditioning
- 18. Low overhead guard, 1990 mm high
- 19. Drive-In racking OHG
- 20. Plexiglass roof panel
- 21. Light packages
 - Interior dome light
 - Work lights
 - Flashing lights
 - Brake, tail and back-up light
 - LED Travel light package o Headlights
 - o Dipped / low beam o Turn / indicator lights o Hazard flashing lights
- o Tail lights at lower rear 22. InfoLink Ready
- 23. 48 Volt accessory cable24. Audible travel alarm
- 25. Sunshade
- 26. Rear view mirror
- 27. Storage bin
- 28. Work Assist™ Accessories
 - Clip pad and hook
 - Clamp
 - Clamp and mounting plate
 - Storage pocket
 - Large storage bin (magnetic mount)

Cabin Features

- 1. Partial Cab
 - Front screen with tempered glass, wiper and washer
 - Top screen with laminated safety glass
 - Cabin height as on standard overhead guard height
 - Rear screen with tempered glass, defrost with
 15 minute auto off timer, wiper and washer, gas spring assist 2-stage tilting window
- 2. Soft Cab
 - Full cabin with soft doors
 - PVC zipper type roll-up doors with large windows.

- 3. Full Cab
 Cabin with hard doors with
 automotive-class comfort.
 Removable hard doors with
 - gas spring and door locks, two-way sliding windows on both sides, side windows with tempered glass.
- Heater for full cabins.
 Lower right side mounted cabin heater with temperature control, washable filter element, and 3-speed fan. Five adjustable outlets: foot, operator, defrost.

Driveability

The SC 6000 Series incorporates numerous design features to improve operator comfort and productivity.

On-demand power steering is served by the main hydraulic pump when steering is requested. Steering system with equal area and double-acting cylinder provides an equally responsive steering rate both ways.

A large step positioned at a low height of only 375 mm aids entry/exit on both sides of the truck. The narrow, offset tilt steer column and steer wheel further facilitate entry/exit. Floorboards are large, unobstructed and rubber covered to insulate the operator from vibration. Brake and accelerator pedals are rubber covered to provide good grip and comfort.

Several designs contribute to better visibility everywhere you look. A low dashboard for fork visibility, a slim overhead guard with upper unobstructed window for load handling at height, a high visibility mast and a compact steer column all improve operator visibility around the truck.

Hydraulic controls allow easy blending of up to 4 hydraulic functions. Fingertip controls are integrated into the adjustable armrest. Dual-Axis controls are recommended when operators wear gloves. The manual levers are urethane covered with tactile feedback for comfort and easy selection. Control actuation forces are minimal and responsive.

Crown Drive System

Crown has applied the latest generation AC drive system, enhanced with Access 1 2 3 technology. The demand for high efficiency systems that closely match customer torque requirements is met with this latest generation control system. Crown-manufactured, independently controlled, AC drive motors are specifically designed to optimise system integration between the traction and braking controls.

Crown's Access 1 2 3 technology provides optimum performance and control by offering a communication interface for operators and technicians, intelligent coordination of lift truck system and simplified service with advanced diagnostics.

The Crown display is used for easy troubleshooting, access service history and set performance features.
Three modes of performance can be selected to accommodate operator experience or application requirements.

e-GEN® Braking System

Variable regenerative motor braking is optimised and assisted with electric friction brakes, eliminating maintenance associated with typical wet, disk or drum style brakes. The appropriate amount of stopping force is applied to match operator brake input and the current operating conditions of the truck.

The closed loop Access 1 2 3 traction control will auto-matically keep the truck on hold until a travel input is requested, even when operating on a ramp.

Automatic electric parking brakes activate when the operator leaves the seat, a travel input has not been requested or battery power has been disconnected.

Three wheel truck with Proportional Rack and Pinion Steering System

The hydrostatic power steering uses a large, totally enclosed rack and pinion gear assembly. Debris guard prevent stretchfoils and other materials from being picked up and wrapped around the axle.

Four wheel truck

The rugged axle frame, forged spindle and connecting links eliminate the need for adjustment. A two-piece spindle and kingpin with tapered roller bearings improves life and serviceability. Spherical bearings with straight pins in the connecting links eliminate any play in the linkage. All bearing locations are sealed to exclude contaminants and are equipped with lubrication fittings for ease of service.

The steering geometry is matched to the controller to deliver smooth steering at all angles. The advantage is less tyre scrubbing which extends tyre life. Both motors receive power, even in the tightest turns. This helps the truck to accelerate, turn and manoeuvre even from a full turn start position. Cornering speed control regulates the drive motor's output by the turning degree of the truck. The advantage is smooth, stable steering which may increase operator confidence and productivity.

Hydraulics

Low noise hydraulic pump serves both lift and steer systems. The hydraulic system provides continuous filtration through suction filter and easy to service return filter.

Hydraulic actuation is precise and oil is controlled using metered spool valves. 3 spool valve for lift/lower, tilt and an auxiliary function is standard and features an integrated pressure relief valve for system protection. A pressure compensation lowering valve ensures safe controlled lowering speeds.

Ram displacement type lift cylinders and two double acting tilt cylinders are Crownmanufactured and designed for long life. All rams and piston rods are hard chrome plated to reduce pitting corrosion and extend cylinder packing life. O-ring face seal fittings are used to eliminate leaks.

Mast Assembly

Crown-manufactured three-stage mast assembly utilises a "flushface" interlocked I-beam design to improve visibility and reduce truck length. Roller bearing studs are welded on both sides of the rails for maximum strength and roller bearings are canted to run in the thick cross section of the rail. High strength steel mast sections with sealed-for-life rollers are constructed for low mast deflection and high rigidity. Tie bars wrap around the rails for . added strength and to resist off-centre load forces.

"In-line" hose routing opens up visibility. Cylinders are placed behind the rails to create a high visibility design. The mast has four points of attachment to the truck for good load force distribution. Two mounting points are at the frame, where tilt cylinders attach. Tilt cylinders use spherical bushings to resist off-centre load distortions. Two large diameter axles secure the mast to the drive units.

The Crown manufactured mast offers quiet lift transition through staging while lifting and lowering. Ante rattle devices reduce mast noise when traveling on uneven surfaces.

A range of mast types are available:

- TL offers maximum visibility through the mast by eliminating the inner free lift cylinder.
- TF offers widest visibility window with full free lift capability.
- TT offers maximum flexibility with full free lift capability.
- The Quad mast offers maximum lift height at lowest collapsed height.

Drive Units

Two independent drive units are manufactured by Crown. The heavy duty drive unit gears are constantly lubricated in an oil bath. This time proven design is quiet and reliable, providing years of trouble-free service.

Carriage

An FEM / ISO / ITA Class II carriage is standard. Fork spread is adjustable between 314 – 914 mm. There is a choice of a Crown manufactured integrated sideshifter or hook-on ISO type sideshifter. Other attachments such as a fork positioner are easy to add.

Crown manufactured forged high strength steel forks with fork tip indicators are available in various lengths.

Battery Access

Seat deck with latch can be easily lifted for excellent battery access. Seat deck is supported by gas struts and stays vertically. A lift out battery door is standard. A battery retainer switch prevents unintentional operation, when battery door is not properly fitted. A hinged battery door with lock is an option.

Battery Transfer System BTS

The patent pending BTSystem is optionally available. This unique manually powered system allows fastest and safest battery exchange within minutes for extended operating hours or continuous truck operation by exchanging spare batteries.

Safety Regulations

Conforms to European safety standards. Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight, condition of truck, how it is equipped and the conditions of the operating area. Crown products and specifications are subject to change without notice.



